





KMF 095 02







KinetiMax HPD Brushless DC Outer-Rotor Motors High Power Density, Frameless Stator-Rotor Sets

62 to 125 mm diameter, 0.16 to 6.30 Nm continuous torque, up to 1100 Watts output

Motion Solutions that Change the Game



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KinetiMax HPD Brushless DC Outer-Rotor Motors High Power Density, Frameless Stator-Rotor Sets

62 to 125 mm diameter, 0.16 to 6.30 Nm continuous torque, up to 1188 Watts output



The KinetiMax HPD range of outer-rotor brushless DC motors comes in frameless stator-rotor part sets. Available in six frame sizes and three stack-heights each, the HPD series enables you to select an optimum configuration with an exact performance fit for your application.

These compact kit motors offer an ideal solution especially where total motor length is crucial in space-constrained applications.

Their large stator ID (Inner Diameter) makes integration of larger ball-bearings possible, and the large clear aperture ID permits cabling to pass through the motor.

The HPD's excellent high torque-to-weight ratio is essential in applications where weight is critical. And with an efficiency ranging from 81% to 91% in a wide speed-torque range, the KinetiMax HPD frameless motors are ideal for battery-fed applications, where they help maximize the running time per battery charge.

Their low cogging torque combined with high peak torque improves motor behavior in servo applications.

Features & Benefits

- Winding selection for other Voltages
- Rated torque 0.16 to 6.30 Nm
- High torque-to-weight ratio
- Excellent efficiency from 81% up to 91% over a wide range around the nominal working point

Options & Accessories

- · Hall commutation sensor board
- Temperature sensor mounted on stator

Typical Applications

- Automated Guided Vehicles (AGV)
- Robotics (arms, joints)
- Handheld hydraulic power tools
- Material handling systems
- · Medical equipment
- Rotary actuators
- Gimbals





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Specifications

Winding Identification3		С	D	F	F	G	Н	J	
Winding Identification ³	\ / - t			_		_		_	K
Nominal Supply Voltage DC Link	Volt	30	36	48	60	72	72	72	72
Rated Output Power ¹	Watt	513	492	473	473	406	301	227	166
Rated Speed	rpm	2722	2611	2508	2510	2156	1596	1202	881
Rated Torque ¹	Nm	1.80							
Rated Line Current ^{1, 4}	Arms	14.5	11.6	8.4	6.7	4.8	3.6	2.8	2.1
Max. Efficiency	%	89							
No Load Speed RPM (@ nominal voltage)	rpm	2826	2713	2611	2611	2261	1696	1305	979
BEMF Constant Ke	V/krpm	10.6	13.3	18.4	23.0	31.8	42.5	55.2	73.5
Motor Speed Constant Kv (=1/Ke)	rpm/V	94.2	75.4	54.4	43.5	31.4	23.6	18.1	13.6
Continuous Stall Torque ¹	Nm	2.20							
Continuous Stall Line Current (rms) ¹	Arms	17.7	14.2	10.2	8.2	5.9	4.4	3.4	2.6
Peak Torque	Nm	6.00							
Max. Demagnetization Line Current	А	114	91	66	53	38	28	22	16
Torque/rms Line Current Kt ⁴	Nm/Arms	0.124	0.155	0.215	0.269	0.372	0.497	0.645	0.860
Resistance (terminal-to-terminal)	mOhm	63	95	184	282	566	953	1665	2825
Inductance (terminal-to-terminal)	μΗ	73	113	218	340	653	1161	1959	3482
Back EMF (@3000 RPM terminal-to-terminal)	Vrms	7.5	9.4	13.0	16.3	22.5	30.0	39.0	52.0
Thermal Resistance (stator/rotor to ambient) ¹	°C/W	1.62							
Thermal Resistance Winding-Housing	°C/W	0.80							
Max. Winding Temperature	°C	160							
Number of Pole Pairs		15							
Weight	kg	0.69							
Rotor Inertia - Large I.D.	kgm ² * E-6	494							
Rotor Inertia - Small I.D.	kgm ² * E-6	513							
Mechanical Time Constant	ms	2.0							
Electrical Time Constant	ms	1.2							
Motor Constant Km	Nm/sqrt(W)	0.410							
Cogging Torque (typical, peak to peak)	Nm	0.045							
Drag Torque	Nm	0.033							
Viscous Damping	Nm/rpm	2.7E-05							
Thermal Time Constant of Winding only	S	20							
Adiabatic Heating of Winding at Peak Torque	K/s					5			
Rotor Inner Diameter [V] ²	mm				1	58			
Rotor Inner Diameter [W] ²	mm	20							
Rotor Outer Diameter [Z] ²	mm	95.2							
Stator Inner Diameter [Y] ²	mm	54.0							
Total Height [X] ²	mm	36.5							
Motor lead wire AWG size		12	12	14	14	20	20	20	20
	1								

⁽¹⁾ Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter.

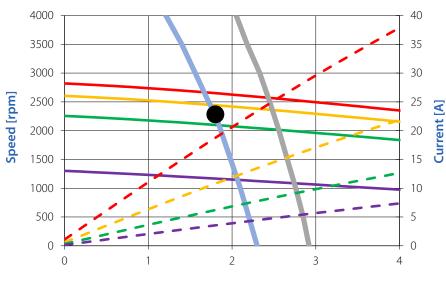
⁽⁴⁾ Line currents are the AC currents running into the three terminals of the stator.



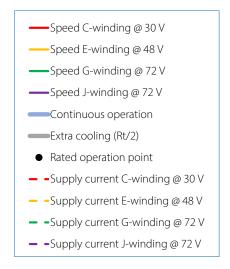
⁽²⁾ See the dimensions in the drawing on the next page.

⁽³⁾ Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected.

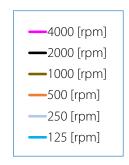
T-n and T-I curves



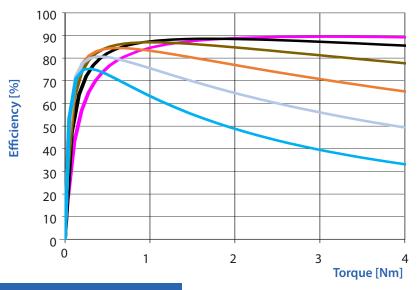
Torque [Nm]



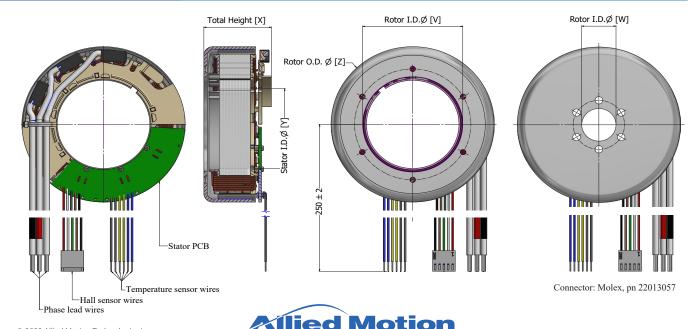
Supply current is the DC current taken from the DC power supply by the drive. The torque-speed curves and torque-current curves are made assuming a FOC drive is used.



T-Efficiency



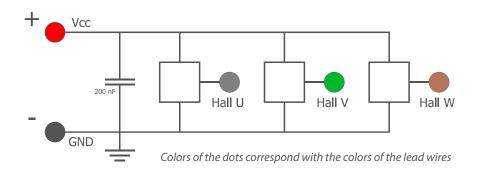
Outline Dimensions



Sensors

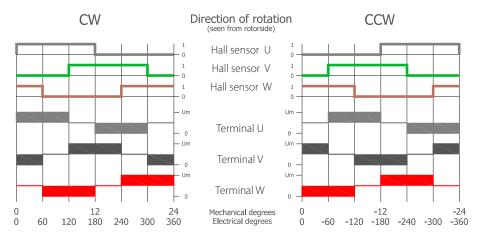
Hall sensors

Hall sensor connections / specifications:



Specification Item	Value [Typ.]		
Supply Voltage [VCC]	3.0 - 32 V		
Supply Current	4.8 mA		
Temperature Range	-40 °C + 170 °C		
Output Type	Open drain		
Max Output Voltage	32 V		
Max Output Current	25 mA		

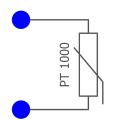
Hall sensors switching sequence:

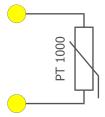


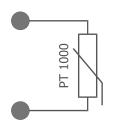
The colors of the 3 Hall sensor signals correspond with the 3 colors of the Hall lead wires. The colors of the 3 signals of the terminals U, V, W, correspond with the 3 colors of the motor lead wires.

Temperature sensors

Temperature sensor connections / specifications:







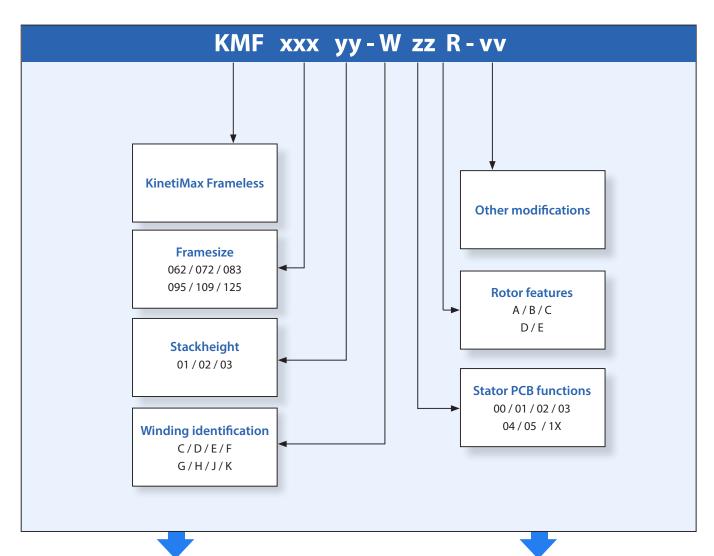
Specification Item			
Resistance at 0 °C	1000 Ohm		
Temperature coefficient	+ 3850 ppm/K		
Temperature Range	-40 °C to +175 °C		
ΔT ⁽¹⁾	T.B.D.		

Colors of the dots correspond with the colors of the lead wires, each wire color is used for a different motor phase.

(1) Due to the thermal coupling between the winding and sensor, the temperature measured by the sensor will be lower than the actual temperature of the winding.

Optional sensor types are possible after consulting the factory (PTC, NTC).





	<u> </u>
ZZ	Stator PCB functions
00	No PCB
01	PCB with 3 Hall sensors
02	PCB with 1 Temperature sensor only
03	PCB with 3 Hall sensors and 1 Temperature sensor
04	PCB with 3 Temperature sensors only
05	PCB with 3 Hall sensors and 3 temperature senors
1X	Starting with 1 are custom PCB's

Rotor features
Large bore hole, G40 balancing class
Small bore hole, G40 balancing class
Large bore hole. G16 balancing class
Small bore hole, G16 balancing class
Custom rotor or balancing

With **Other modifications** are meant custom added parts to stator or rotor like a stator bracket, other leadwires with connector or a rotor nave/shaft etc.





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