

Brushless DC Outer-Rotor Motors High Power Density, Frameless Stator Rotor Sets | 62 to 125 mm Diameter, Up to 1100 Watts Output





#### **Connecting What Matters.**

Allient (Allied Nexus Technologies) is a natural evolution of Allied Motion Technologies, building on the success of our well-defined growth strategy. We are a global company specializing in precision and customized products in the Motion, Controls, and Power Quality Industries.

Allient serves both end users and original equipment manufacturers (OEMs) across various industries, including Aerospace & Defense, Medical, Agriculture, Industrial, Vehicles, Electronics, and more.



Develops advanced motion control products and systems, both custom and standard, primarily for aerospace and defense, automation and robotics, medical, and vehicle markets.





For the complicated processes and services our clients utilize to be effective, they need to be easily guided. That's where Allient Controls comes in. Our team designs and manufactures innovative solutions that maximize industrial automation to make operating sophisticated systems simple and straightforward.



Power Quality is all about efficiently converting electrical power into useful work with minimal waste or loss. Allient Power is responsible for all that's connected, ensuring power's performance and efficiency are maximized to meet the needs of our customers' products and systems.



Our focus is providing cutting-edge solutions and world-class technology that improve the lives of our customers and the industries they serve. Learn more about our commitment to serving you.

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**Brushless DC Outer-Rotor Motors** 



The KinetiMax HPD (High Power Density) Series motors are frameless, outer-rotor brushless DC motors designed as stator-rotor part sets. With an exceptional torque-to-weight ratio, these motors are ideal for weight-sensitive applications.

The large stator inner diameter (ID) accommodates larger ball bearings, while the clear aperture allows cabling to pass through the motor. Additionally, low cogging torque and high peak torque characteristics enhance performance in demanding servo applications. The HPD series provides flexible configuration options to deliver optimal performance tailored to your application's needs.

## **KEY FEATURES & BENEFITS**

#### **Efficiency:**

Exceptional efficiency ranging from 81% to 91% across a broad speed-torque range, ensuring optimal performance near the nominal working point.

#### High Torque-to-Weight Ratio:

Delivers powerful torque while keeping weight to a minimum, critical in battery-operated and portable systems.

#### **Torque Range:**

Rated torque ranging from 0.16 Nm to 6.30 Nm for wide performance selection.

Multiple Voltage Options:

Winding selections available to match specific voltage requirements.

Battery Optimization:

High efficiency is ideal for battery-powered applications, maximizing operational time per charge.

### **OPTIONS & ACCESSORIES**

#### Frame Sizes & Stack Heights:

Available in six frame sizes with three different stack heights to suit various space and performance constraints.

#### **Commutation Sensors:**

Integrated Hall effect sensor board for precise commutation.

#### **Thermal Monitoring:**

Stator-mounted temperature sensor for thermal management and protection.

### APPLICATIONS

The KinetiMax HPD Series motors are well-suited for a variety of high-performance applications:

#### Including

Automated Guided Vehicles (AGVs) Robotics (arms, joints, end-effectors) Handheld hydraulic power tools Material handling systems Medical devices and equipment Rotary actuators and gimbals





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## MARKETS & INDUSTRIES

The KinetiMax HPD Series motors are optimized for diverse high-performance markets and industries:

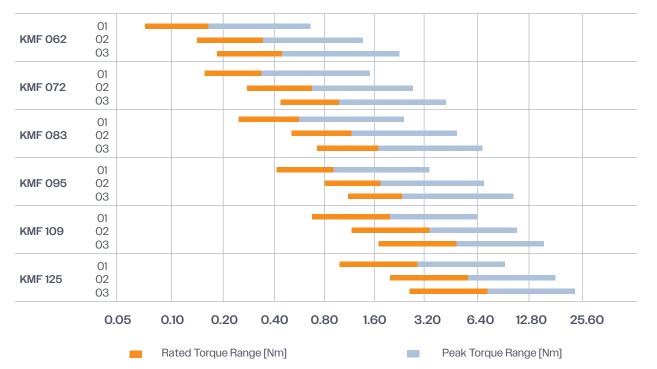
Medical Technology Robotics Automation Logistics 4.0 and many more ...



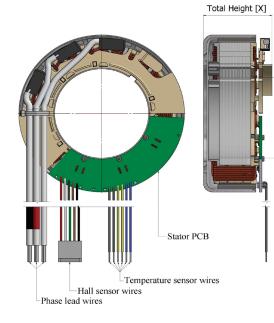
**Brushless DC Outer-Rotor Motors** 

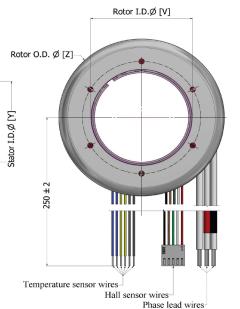
### PERFORMANCE COMPARISON

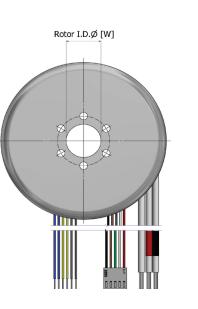
Rated Torque [Nm]:



DIMENSIONS

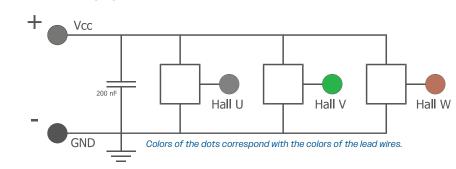




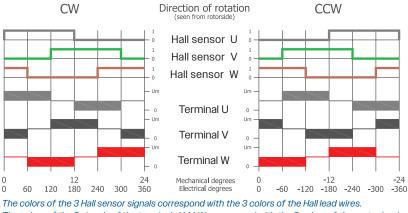


HALL SENSORS

**Connections/Specifications:** 



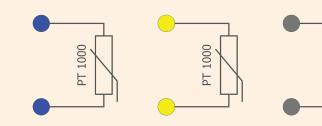
Switching Sequence:



The colors of the 3 signals of the terminals U, V, W, correspond with the 3

### **TEMPERATURE SENSORS**

**Connections/Specifications:** 



Colors of the dots correspond with the colors of the lead wires, each wire color is used for a different motor phase.

1000 F

(1) Due to the thermal coupling between the winding and sensor, the temperature measured by the sensor will be lower than the actual temperature of the winding.

Optional sensor types are possible after consulting the factory (PTC, NTC).



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Specification Item	Value [typ.]
Supply Voltage [VCC]	3.0-32V
Supply Current	4.8 mA
Temperature Range	-40 °C+170 °C
Output Type	Open drain
Max Output Voltage	32 V
Max Output Current	25 mA

3 00101 8	1110101	ieau	wiies.

Д	Specification Item	Value [typ.]
	Resistance at 0°C	1000 Ohm
$\searrow$	Temperature Coefficient	+ 3850 ppm/K
h	Temperature Range	-40 °C/+175 °C
<u> </u>	ΔT <sup>(1)</sup>	T.B.D.





**Brushless DC Outer-Rotor Motors** 

SPECIFICATIONS					KMF O	62 01				
Winding Identification <sup>3</sup>		С	D	Е	F	G	Н	J	к	
Nominal Supply Voltage DC Link	Volt	12	15	18	24	36	48	60	70	
Rated Output Power'	Watt	89	89	77	82	89	90	86	77	
Rated Speed	RPM	5354	5361	4613	4941	5364	5381	5155	4626	
Rated Torque <sup>1</sup>	Nm	0.16								
Rated Line Current <sup>14</sup>	Arms	6.4	5.1	3.7	3.0	2.1	1.6	1.2	0.9	
Max Efficiency	%				8	4				
No Load Speed (@ nominal voltage)	RPM	5658	5658	4900	5227	5658	5658	5445	4900	
BEMF Constant Ke	V/kRPM	2.1	2.7	3.7	4.6	6.4	8.5	11.0	14.7	
Motor Speed Constant Kv (=1/Ke)	RPM/V	471.5	377.2	272.2	217.8	157.2	117.9	90.7	68.1	
Continuous Stall Torque <sup>1</sup>	Nm				0.2	20				
Continuous Stall Line Current (rms)'	Arms	8.1	6.5	4.7	3.7	2.7	2.0	1.6	1.2	
Peak Torque	Nm				0.6	64				
Max. Demagnetization Line Current	А	68	54	39	31	23	17	13	10	
Torque/Rms Line Current <b>Kt</b> <sup>4</sup>	Nm/Arms	0.025	0.031	0.043	0.054	0.074	0.099	0.129	0.172	
Resistance (terminal-to-terminal)	mOhm	82	125	233	362	715	1196	2111	3553	
Inductance (terminal-to-terminal)	μΗ	22	35	67	104	201	357	602	1070	
Back EMF (@1000 RPM terminal-to-terminal)	Vrms	1.5	1.9	2.6	3.2	4.5	6.0	7.8	10.4	
Thermal Resistance (stator/rotor to ambient) <sup>1</sup>	°C/W				4.4	13				
Thermal Resistance Winding-Housing	°C/W				3.8	38				
Max. Winding Temperature	°C				16	60				
Number of Pole Pairs						15				
Weight	kg				0	.15				
Rotor Inertia - Large I.D.	kgm²*E-6				Z	14				
Rotor Inertia - Small I.D.	kgm²*E-6				Z	16				
Mechanical Time Constant	ms				5	i.8				
Electrical Time Constant	ms				C	).3				
Motor Constant <b>Km</b>	Nm/ sqrt(W)				0.07	<b>′</b> 3				

(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected.

(4) Line currents are the AC currents running into the three terminals of the stator.



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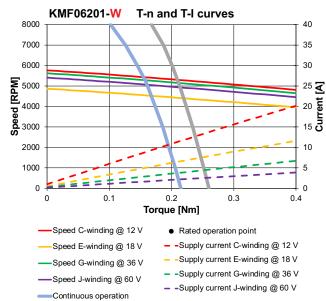
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SPECIFICATIONS					KMF O	62 01			
Winding Identification <sup>3</sup>		С	D	Е	F	G	н	J	K
Cogging Torque (typical, peak to peak)	Nm	0.004							
Drag Torque	Nm				0.00	)6			
Viscous Damping	Nm/RPM	2.4E-06							
Thermal Time Constant of Winding Only	S	18							
Adiabatic Heating of Winding at Peak Torque	K/s				1	2			
Rotor Inner Diameter [V] <sup>2</sup>	mm				Э	88			
Rotor Inner Diameter [W] <sup>2</sup>	mm				1	6			
Rotor Outer Diameter [Z] <sup>2</sup>	mm				61	1.9			
Stator Inner Diameter [Y] <sup>2</sup>	mm				32	2.0			
Total Height [X] <sup>2</sup>	mm				23	3.1			
Motor Lead Wire AWG Size		16 16 16 16 20 20 20							20

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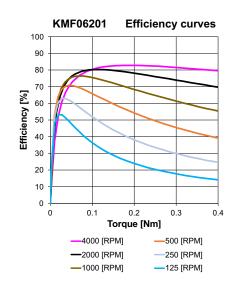
### PERFORMANCE



Extra cooling (Rt/2)









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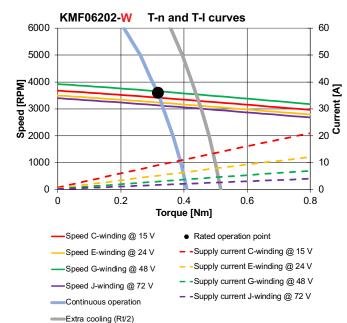
SPECIFICATIONS					KMF O	62 02				
Winding Identification <sup>3</sup>		С	D	Е	F	G	Н	J	К	
Nominal Supply Voltage DC Link	Volt	15	18	24	36	48	60	72	72	
Rated Output Power'	Watt	115	110	106	129	124	116	106	78	
Rated Speed	RPM	3462	3318	3189	3874	3713	3479	3186	2344	
Rated Torque <sup>1</sup>	Nm	0.32								
Rated Line Current <sup>14</sup>	Arms	6.7	5.4	3.9	3.1	2.2	1.7	1.3	1.0	
Max Efficiency	%				84					
No Load Speed (@ nominal voltage)	RPM	3702	3554	3419	4103	3948	3702	3419	2565	
BEMF Constant Ke	V/kRPM	4.1	5.1	7.0	8.8	12.2	16.2	21.1	28.1	
Motor Speed Constant Kv (=1/Ke)	RPM/V	246.8	197.4	142.5	114.0	82.3	61.7	47.5	35.6	
Continuous Stall Torque <sup>1</sup>	Nm	0.38								
Continuous Stall Line Current (rms) <sup>1</sup>	Arms	8.0	6.4	4.6	3.7	2.7	2.0	1.5	1.2	
Peak Torque	Nm				1.29	)				
Max. Demagnetization Line Current	А	71	57	41	33	24	18	14	10	
Torque/Rms Line Current <b>Kt</b> <sup>4</sup>	Nm/Arms	0.047	0.059	0.082	0.103	0.142	0.190	0.246	0.328	
Resistance (terminal-to-terminal)	mOhm	118	182	340	531	1046	1754	3102	5228	
Inductance (terminal-to-terminal)	μΗ	41	63	122	190	365	648	1094	1945	
Back EMF (@1000 RPM terminal-to-terminal)	Vrms	2.9	3.6	5.0	6.2	8.6	11.5	14.9	19.9	
Thermal Resistance (stator/rotor to ambient) <sup>1</sup>	°C/W				3.9	3				
Thermal Resistance Winding-Housing	°C/W				1.94	1				
Max. Winding Temperature	°C				160	)				
Number of Pole Pairs					15					
Weight	kg				0.2	2				
Rotor Inertia - Large I.D.	kgm²*E-6				62					
Rotor Inertia - Small I.D.	kgm²*E-6				64					
Mechanical Time Constant	ms				3.2					
Electrical Time Constant	ms				0.3	}				
Motor Constant <b>Km</b>	Nm/ sqrt(W)				O.11	ō				

SPECIFICATIONS					KMF 06	62 02			
Winding Identification <sup>3</sup>		С	D	Е	F	G	н	J	к
Cogging Torque (typical, peak to peak)	Nm	0.008							
Drag Torque	Nm				0.01	3			
Viscous Damping	Nm/RPM	4.7E-06							
Thermal Time Constant of Winding Only	S	13							
Adiabatic Heating of Winding at Peak Torque	K/s				1	4			
Rotor Inner Diameter [V] <sup>2</sup>	mm				Э	88			
Rotor Inner Diameter [W] <sup>2</sup>	mm				1	6			
Rotor Outer Diameter [Z] <sup>2</sup>	mm				6	1.9			
Stator Inner Diameter [Y] <sup>2</sup>	mm				32	2.0			
Total Height [X] <sup>2</sup>	mm				29	9.1			
Motor Lead Wire AWG Size		16 16 16 16 20 20 20							20

(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected. (4) Line currents are the AC currents running into the three terminals of the stator.

### PERFORMANCE



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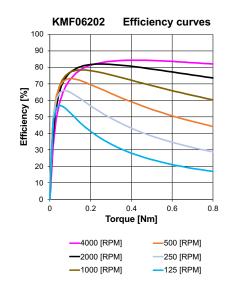


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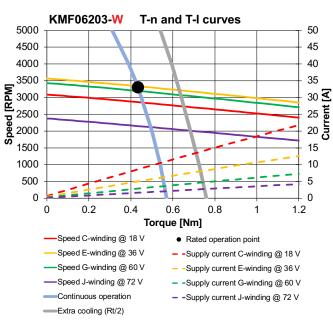
SPECIFICATIONS					KMF OG	62 03			
Winding Identification <sup>3</sup>		С	D	Е	F	G	Н	J	К
Nominal Supply Voltage DC Link	Volt	18	24	36	42	60	72	72	72
Rated Output Power <sup>1</sup>	Watt	132	142	154	143	148	133	100	73
Rated Speed	RPM	2898	3107	3385	3145	3244	2910	2186	1598
Rated Torque <sup>1</sup>	Nm				0.4	4			1
Rated Line Current <sup>14</sup>	Arms	6.4	5.1	3.7	3.0	2.1	1.6	1.2	0.9
Max Efficiency	%				85				
No Load Speed (@ nominal voltage)	RPM	3106	3314	3587	3348	3452	3106	2391	1793
BEMF Constant Ke	V/kRPM	5.8	7.2	10.0	12.5	17.4	23.2	30.1	40.1
Motor Speed Constant Kv (=1/Ke)	RPM/V	172.6	138.1	99.6	79.7	57.5	43.1	33.2	24.9
Continuous Stall Torque <sup>1</sup>	Nm				0.5	4			
Continuous Stall Line Current (rms) <sup>1</sup>	Arms	8.0	6.4	4.6	3.7	2.7	2.0	1.5	1.2
Peak Torque	Nm				1.93	3			
Max. Demagnetization Line Current	А	75	60	43	34	25	19	14	11
Torque/Rms Line Current <b>Kt</b> <sup>4</sup>	Nm/Arms	0.068	0.085	0.117	0.147	0.203	0.271	0.352	0.470
Resistance (terminal-to-terminal)	mOhm	154	238	447	699	1376	2313	4094	6903
Inductance (terminal-to-terminal)	μΗ	60	93	179	280	538	956	1613	2867
Back EMF (@1000 RPM terminal-to-terminal)	Vrms	4.1	5.1	7.1	8.9	12.3	16.4	21.3	28.4
Thermal Resistance (stator/rotor to ambient) <sup>1</sup>	°C/W				3.5	3			
Thermal Resistance Winding-Housing	°C/W				1.29	9			
Max. Winding Temperature	°C				160	)			
Number of Pole Pairs					15				
Weight	kg				0.2	9			
Rotor Inertia - Large I.D.	kgm²*E-6				80				
Rotor Inertia - Small I.D.	kgm²*E-6				83				
Mechanical Time Constant	ms				2.7	,			
Electrical Time Constant	ms				0.4	Ļ			
Motor Constant <b>Km</b>	Nm/ sqrt(W)				0.14	3			

SPECIFICATIONS					KMF OG	62 03			
Winding Identification <sup>3</sup>		С	D	Е	F	G	н	J	к
Cogging Torque (typical, peak to peak)	Nm	O.011							
Drag Torque	Nm	0.015							
Viscous Damping	Nm/RPM	7.0E-06							
Thermal Time Constant of Winding Only	S	11							
Adiabatic Heating of Winding at Peak Torque	K/s				1	5			
Rotor Inner Diameter [V] <sup>2</sup>	mm				Э	8			
Rotor Inner Diameter [W] <sup>2</sup>	mm				1	6			
Rotor Outer Diameter [Z] <sup>2</sup>	mm				61	.9			
Stator Inner Diameter [Y] <sup>2</sup>	mm				32	.0			
Total Height [X] <sup>2</sup>	mm				35	.0			
Motor Lead Wire AWG Size		16 16 16 16 20 20 20							20

(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected. (4) Line currents are the AC currents running into the three terminals of the stator.

### PERFORMANCE



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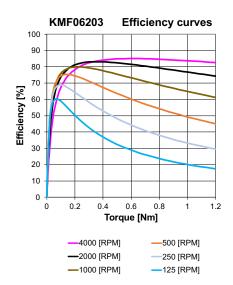


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SPECIFICATIONS					KMF O	72 01				
Winding Identification <sup>3</sup>		С	D	Е	F	G	н	J	К	
Nominal Supply Voltage DC Link	Volt	15	18	24	30	42	60	72	72	
Rated Output Power <sup>1</sup>	Watt	158	151	145	145	147	157	145	107	
Rated Speed	RPM	4490	4306	4142	4142	4179	4480	4139	3041	
Rated Torque <sup>1</sup>	Nm	0.34								
Rated Line Current <sup>14</sup>	Arms	9.0	7.2	5.2	4.1	3.0	2.2	1.7	1.3	
Max Efficiency	%				86			-		
No Load Speed (@ nominal voltage)	RPM	4695	4507	4337	4337	4382	4695	4337	3253	
BEMF Constant Ke	V/kRPM	3.2	4.0	5.5	6.9	9.6	12.8	16.6	22.1	
Motor Speed Constant Kv (=1/Ke)	RPM/V	313.0	250.4	180.7	144.6	104.3	78.2	60.2	45.2	
Continuous Stall Torque <sup>1</sup>	Nm	0.44								
Continuous Stall Line Current (rms) <sup>1</sup>	Arms	11.8	9.4	6.8	5.4	3.9	2.9	2.3	1.7	
Peak Torque	Nm				1.3					
Max. Demagnetization Line Current	А	82	66	48	38	27	21	16	12	
Torque/Rms Line Current <b>Kt</b> <sup>4</sup>	Nm/Arms	0.037	0.047	0.065	0.081	0.112	0.149	0.194	0.259	
Resistance (terminal-to-terminal)	mOhm	60	91	170	265	530	999	1555	2962	
Inductance (terminal-to-terminal)	μΗ	26	41	79	123	237	421	710	1263	
Back EMF (@1000 RPM terminal-to-terminal)	Vrms	2.3	2.8	3.9	4.9	6.8	9.0	11.7	15.7	
Thermal Resistance (stator/rotor to ambient)'	°C/W				3.18	3				
Thermal Resistance Winding-Housing	°C/W				2.79	9				
Max. Winding Temperature	°C				160	)				
Number of Pole Pairs					15					
Weight	kg				0.2	1				
Rotor Inertia - Large I.D.	kgm²*E-6				85					
Rotor Inertia - Small I.D.	kgm²*E-6				90					
Mechanical Time Constant	ms				3.6	;				
Electrical Time Constant	ms				0.4	ļ				
Motor Constant <b>Km</b>	Nm/ sqrt(W)				0.12	6				

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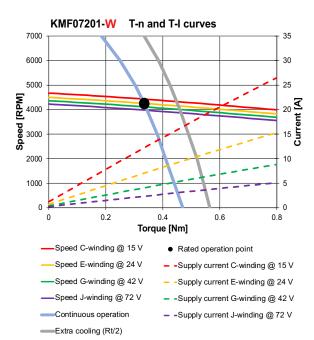
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SPECIFICATIONS					KMF O	72 01			
Winding Identification <sup>3</sup>		С	D	Е	F	G	н	J	К
Cogging Torque (typical, peak to peak)	Nm				0.00	)8			
Drag Torque	Nm				0.01	2			
Viscous Damping	Nm/RPM				5.1E-	-06			
Thermal Time Constant of Winding Only	S	21							
Adiabatic Heating of Winding at Peak Torque	K/s				9				
Rotor Inner Diameter [V] <sup>2</sup>	mm				44				
Rotor Inner Diameter [W] <sup>2</sup>	mm				16				
Rotor Outer Diameter [Z] <sup>2</sup>	mm				72.3	3			
Stator Inner Diameter [Y] <sup>2</sup>	mm				39.0	0			
Total Height [X] <sup>2</sup>	mm	23.5							
Motor Lead Wire AWG Size		14 14 14 14 20 20 20							

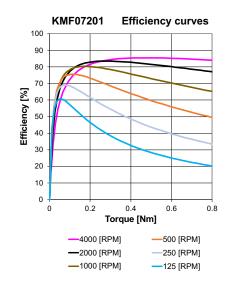
(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected. (4) Line currents are the AC currents running into the three terminals of the stator.

### PERFORMANCE









**Brushless DC Outer-Rotor Motors** 

SPECIFICATIONS					KMF 07	2 02				
Winding Identification <sup>3</sup>		С	D	Е	F	G	н	J	К	
Nominal Supply Voltage DC Link	Volt	18	24	36	42	60	72	72	72	
Rated Output Power <sup>1</sup>	Watt	199	213	231	215	222	198	150	109	
Rated Speed	RPM	2788	2987	3250	3023	3116	2777	2111	1531	
Rated Torque <sup>1</sup>	Nm				0.6	3				
Rated Line Current <sup>14</sup>	Arms	9.5	7.6	5.5	4.4	3.2	2.4	1.8	1.4	
Max Efficiency	%				87					
No Load Speed (@ nominal voltage)	RPM	2952	3149	3409	3182	3280	2952	2273	1704	
BEMF Constant Ke	V/kRPM	6.1	7.6	10.6	13.2	18.3	24.4	31.7	42.2	
Motor Speed Constant Kv (=1/Ke)	RPM/V	164.0	131.2	94.7	75.8	54.7	41.0	31.6	23.7	
Continuous Stall Torque <sup>1</sup>	Nm				0.8	3				
Continuous Stall Line Current (rms) <sup>1</sup>	Arms	11.6	9.3	6.7	5.4	3.9	2.9	2.2	1.7	
Peak Torque	Nm	2.61								
Max. Demagnetization Line Current	А	86	69	50	40	29	22	17	12	
Torque/Rms Line Current <b>Kt</b> <sup>4</sup>	Nm/Arms	0.071	0.089	0.124	0.154	0.214	0.285	0.371	0.494	
Resistance (terminal-to-terminal)	mOhm	86	133	248	389	773	1464	2284	4357	
Inductance (terminal-to-terminal)	μΗ	48	75	143	224	430	765	1291	2296	
Back EMF (@1000 RPM terminal-to-terminal)	Vrms	4.3	5.4	7.5	9.3	12.9	17.2	22.4	29.9	
Thermal Resistance (stator/rotor to ambient)1	°C/W				2.8	2				
Thermal Resistance Winding-Housing	°C/W				1.39	)				
Max. Winding Temperature	°C				160	)				
Number of Pole Pairs					15					
Weight	kg				0.3	2				
Rotor Inertia - Large I.D.	kgm²*E-6				122					
Rotor Inertia - Small I.D.	kgm²*E-6				127	,				
Mechanical Time Constant	ms				2.1					
Electrical Time Constant	ms				0.6	;				
Motor Constant <b>Km</b>	Nm/ sqrt(W)	0.198								

(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected.

(4) Line currents are the AC currents running into the three terminals of the stator.



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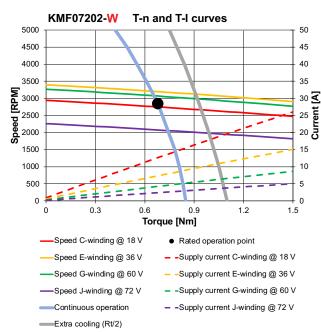
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SPECIFICATIONS					KMF 07	72 02			
Winding Identification <sup>3</sup>		С	D	Е	F	G	Н	J	К
Cogging Torque (typical, peak to peak)	Nm				0.01	7			
Drag Torque	Nm				0.02	22			
Viscous Damping	Nm/RPM				9.7E-	06			
Thermal Time Constant of Winding Only	s	15							
Adiabatic Heating of Winding at Peak Torque	K/s				10				
Rotor Inner Diameter [V] <sup>2</sup>	mm				44				
Rotor Inner Diameter [W] <sup>2</sup>	mm				16				
Rotor Outer Diameter [Z] <sup>2</sup>	mm				72.3	3			
Stator Inner Diameter [Y] <sup>2</sup>	mm				39.0	C			
Total Height [X] <sup>2</sup>	mm	30.5							
Motor Lead Wire AWG Size		14	14	14	14	20	20	20	20

(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

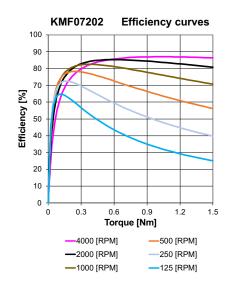
(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected. (4) Line currents are the AC currents running into the three terminals of the stator.

### PERFORMANCE











**Brushless DC Outer-Rotor Motors** 

SPECIFICATIONS					KMF 07	2 03				
Winding Identification <sup>3</sup>		С	D	Е	F	G	Н	J	К	
Nominal Supply Voltage DC Link	Volt	24	30	42	54	72	72	72	72	
Rated Output Power'	Watt	257	257	260	268	257	188	142	102	
Rated Speed	RPM	2612	2612	2644	2723	2610	1911	1447	1038	
Rated Torque <sup>1</sup>	Nm				0.9	4				
Rated Line Current <sup>14</sup>	Arms	9.2	7.4	5.3	4.3	3.1	2.3	1.8	1.3	
Max Efficiency	%				87					
No Load Speed (@ nominal voltage)	RPM	2757	2757	2785	2865	2757	2068	1592	1194	
BEMF Constant Ke	V/kRPM	8.7	10.9	15.1	18.8	26.1	34.8	45.2	60.3	
Motor Speed Constant <b>Kv</b> (=1/Ke)	RPM/V	114.9	91.9	66.3	53.1	38.3	28.7	22.1	16.6	
Continuous Stall Torque <sup>1</sup>	Nm				1.18					
Continuous Stall Line Current (rms) <sup>1</sup>	Arms	11.6	9.3	6.7	5.4	3.9	2.9	2.2	1.7	
Peak Torque	Nm	3.92								
Max. Demagnetization Line Current	А	91	73	52	42	30	23	17	13	
Torque/Rms Line Current <b>Kt</b> <sup>4</sup>	Nm/Arms	0.102	0.127	0.176	0.220	0.305	0.407	0.529	0.705	
Resistance (terminal-to-terminal)	mOhm	112	174	327	513	1016	1929	3012	5752	
Inductance (terminal-to-terminal)	μΗ	71	110	212	331	635	1128	1904	3384	
Back EMF (@1000 RPM terminal-to-terminal)	Vrms	6.2	7.7	10.7	13.3	18.5	24.6	32.0	42.6	
Thermal Resistance (stator/rotor to ambient)'	°C/W				2.54	4				
Thermal Resistance Winding-Housing	°C/W				0.9	3				
Max. Winding Temperature	°C				160	)				
Number of Pole Pairs					15					
Weight	kg				0.4	3				
Rotor Inertia - Large I.D.	kgm²*E-6				159	)				
Rotor Inertia - Small I.D.	kgm²*E-6				163	3				
Mechanical Time Constant	ms				1.7					
Electrical Time Constant	ms				0.6	;				
Motor Constant <b>Km</b>	Nm/ sqrt(W)	0.247								

(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected.

(4) Line currents are the AC currents running into the three terminals of the stator.



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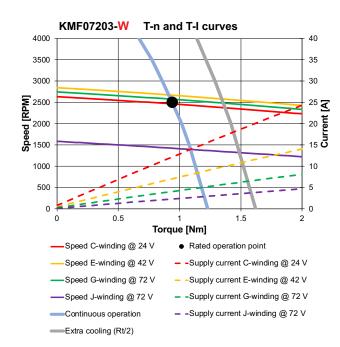
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SPECIFICATIONS					KMF 07	203			
Winding Identification <sup>3</sup>		С	D	Е	F	G	н	J	К
Cogging Torque (typical, peak to peak)	Nm				0.02	24			
Drag Torque	Nm				0.02	27			
Viscous Damping	Nm/RPM				1.4E-0	05			
Thermal Time Constant of Winding Only	S	14							
Adiabatic Heating of Winding at Peak Torque	K/s				11				
Rotor Inner Diameter [V] <sup>2</sup>	mm				44				
Rotor Inner Diameter [W] <sup>2</sup>	mm				16				
Rotor Outer Diameter [Z] <sup>2</sup>	mm				72.3	3			
Stator Inner Diameter [Y] <sup>2</sup>	mm				39.0	C			
Total Height [X] <sup>2</sup>	mm	37.5							
Motor Lead Wire AWG Size		14	14	14	14	20	20	20	20

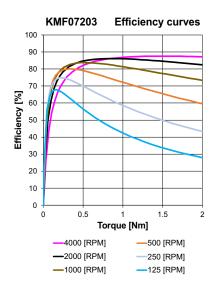
(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected. (4) Line currents are the AC currents running into the three terminals of the stator.

### PERFORMANCE









**Brushless DC Outer-Rotor Motors** 

SPECIFICATIONS					KMF O	33 01				
Winding Identification <sup>3</sup>		С	D	Е	F	G	н	J	к	
Nominal Supply Voltage DC Link	Volt	18	24	30	36	48	72	72	72	
Rated Output Power <sup>1</sup>	Watt	241	258	232	223	214	242	185	136	
Rated Speed	RPM	3973	4252	3822	3665	3526	3982	3039	2240	
Rated Torque <sup>1</sup>	Nm				0.58	3				
Rated Line Current <sup>14</sup>	Arms	11.4	9.1	6.6	5.3	3.8	2.8	2.2	1.6	
Max Efficiency	%				87	^				
No Load Speed (@ nominal voltage)	RPM	4126	4401	3970	3811	3667	4126	3176	2382	
BEMF Constant Ke	V/kRPM	4.4	5.5	7.6	9.4	13.1	17.5	22.7	30.2	
Motor Speed Constant <b>Kv</b> (=1/Ke)	RPM/V	229.2	183.4	132.3	105.9	76.4	57.3	44.1	33.1	
Continuous Stall Torque <sup>1</sup>	Nm				0.7	ō				
Continuous Stall Line Current (rms) <sup>1</sup>	Arms	14.7	11.8	8.5	6.8	4.9	3.7	2.8	2.1	
Peak Torque	Nm	2.00								
Max. Demagnetization Line Current	А	92	74	53	43	31	23	18	13	
Torque/Rms Line Current <b>Kt</b> <sup>4</sup>	Nm/Arms	0.051	0.064	0.088	0.110	0.153	0.204	0.265	0.354	
Resistance (terminal-to-terminal)	mOhm	48	73	140	214	399	723	1162	2133	
Inductance (terminal-to-terminal)	μΗ	30	47	91	142	273	485	819	1456	
Back EMF (@1000 RPM terminal-to-terminal)	Vrms	3.1	3.9	5.3	6.7	9.3	12.3	16.0	21.4	
Thermal Resistance (stator/rotor to ambient)'	°C/W				2.3	Э				
Thermal Resistance Winding-Housing	°C/W				2.10	)				
Max. Winding Temperature	°C				160	)				
Number of Pole Pairs					15					
Weight	kg				0.3	4				
Rotor Inertia - Large I.D.	kgm²*E-6				208	3				
Rotor Inertia - Small I.D.	kgm²*E-6				219	)				
Mechanical Time Constant	ms				3.8	}				
Electrical Time Constant	ms				0.6	)				
Motor Constant <b>Km</b>	Nm/ sqrt(W)	0.195								

(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

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(4) Line currents are the AC currents running into the three terminals of the stator.



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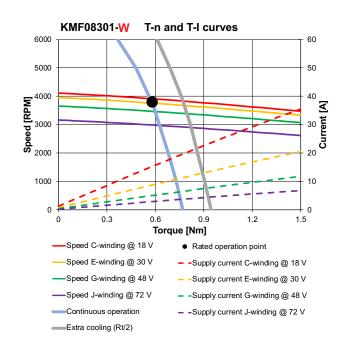
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SPECIFICATIONS					KMF O	33 01				
Winding Identification <sup>3</sup>		С	D	Е	F	G	н	J	к	
Cogging Torque (typical, peak to peak)	Nm				0.01	5				
Drag Torque	Nm				0.02	20				
Viscous Damping	Nm/RPM				8.0E-	06				
Thermal Time Constant of Winding Only	S	24								
Adiabatic Heating of Winding at Peak Torque	K/s				5					
Rotor Inner Diameter [V] <sup>2</sup>	mm				51					
Rotor Inner Diameter [W] <sup>2</sup>	mm				20					
Rotor Outer Diameter [Z] <sup>2</sup>	mm				83.9	9				
Stator Inner Diameter [Y] <sup>2</sup>	mm				45.	5				
Total Height [X] <sup>2</sup>	mm	26.5								
Motor Lead Wire AWG Size		12 12 14 14 20 20 20								

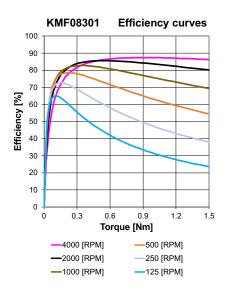
(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected. (4) Line currents are the AC currents running into the three terminals of the stator.

### PERFORMANCE









**Brushless DC Outer-Rotor Motors** 

SPECIFICATIONS					KMF O8	33 02				
Winding Identification <sup>3</sup>		С	D	Е	F	G	н	J	К	
Nominal Supply Voltage DC Link	Volt	24	30	36	48	60	72	72	72	
Rated Output Power <sup>1</sup>	Watt	327	327	281	301	271	242	184	134	
Rated Speed	RPM	2761	2764	2378	2546	2290	2047	1555	1135	
Rated Torque <sup>1</sup>	Nm				1.13	}				
Rated Line Current <sup>14</sup>	Arms	11.6	9.3	6.7	5.4	3.9	2.9	2.2	1.7	
Max Efficiency	%				88					
No Load Speed (@ nominal voltage)	RPM	2879	2879	2493	2660	2399	2159	1662	1247	
BEMF Constant Ke	V/kRPM	8.3	10.4	14.4	18.0	25.0	33.3	43.3	57.8	
Motor Speed Constant <b>Kv</b> (=1/Ke)	RPM/V	120.0	96.0	69.3	55.4	40.0	30.0	23.1	17.3	
Continuous Stall Torque <sup>1</sup>	Nm				1.40	)				
Continuous Stall Line Current (rms) <sup>1</sup>	Arms	14.4	11.5	8.3	6.6	4.8	3.6	2.8	2.1	
Peak Torque	Nm	4.00								
Max. Demagnetization Line Current	А	97	77	56	45	32	24	19	14	
Torque/Rms Line Current <b>Kt</b> <sup>4</sup>	Nm/Arms	0.097	0.122	0.169	0.211	0.292	0.390	0.507	0.675	
Resistance (terminal-to-terminal)	mOhm	69	106	204	314	580	1057	1704	3135	
Inductance (terminal-to-terminal)	μΗ	55	86	165	258	496	882	1489	2647	
Back EMF (@1000 RPM terminal-to-terminal)	Vrms	5.9	7.4	10.2	12.8	17.7	23.6	30.6	40.8	
Thermal Resistance (stator/rotor to ambient)'	°C/W				2.12	2				
Thermal Resistance Winding-Housing	°C/W				1.05	5				
Max. Winding Temperature	°C				160	)				
Number of Pole Pairs					15					
Weight	kg				0.5	1				
Rotor Inertia - Large I.D.	kgm²*E-6				293	3				
Rotor Inertia - Small I.D.	kgm²*E-6				304	4				
Mechanical Time Constant	ms				2.1					
Electrical Time Constant	ms				0.8	3				
Motor Constant <b>Km</b>	Nm/ sqrt(W)	0.309								

(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected.

(4) Line currents are the AC currents running into the three terminals of the stator.



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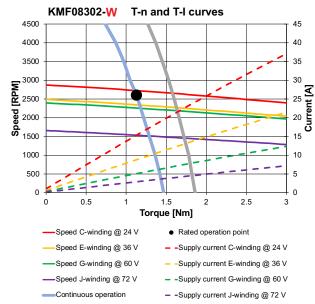
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SPECIFICATIONS					KMF OS	33 02			
Winding Identification <sup>3</sup>		С	D	Е	F	G	н	J	к
Cogging Torque (typical, peak to peak)	Nm				0.02	28			
Drag Torque	Nm				0.03	35			
Viscous Damping	Nm/RPM				1.6E-(	05			
Thermal Time Constant of Winding Only	S	18							
Adiabatic Heating of Winding at Peak Torque	K/s				6				
Rotor Inner Diameter [V] <sup>2</sup>	mm				51				
Rotor Inner Diameter [W] <sup>2</sup>	mm				20				
Rotor Outer Diameter [Z] <sup>2</sup>	mm				83.9	9			
Stator Inner Diameter [Y] <sup>2</sup>	mm				45.	ō			
Total Height [X] <sup>2</sup>	mm	34.5							
Motor Lead Wire AWG Size		12	12	14	14	20	20	20	20

(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

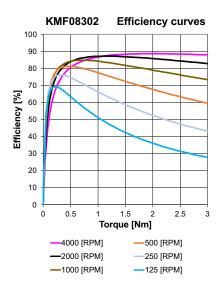
(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected. (4) Line currents are the AC currents running into the three terminals of the stator.

### PERFORMANCE



Extra cooling (Rt/2)







**Brushless DC Outer-Rotor Motors** 

SPECIFICATIONS					KMF 08	3 03				
Winding Identification <sup>3</sup>		С	D	Е	F	G	Н	J	К	
Nominal Supply Voltage DC Link	Volt	30	42	54	72	72	72	72	72	
Rated Output Power'	Watt	411	463	428	458	326	240	181	131	
Rated Speed	RPM	2408	2712	2508	2684	1912	1406	1063	768	
Rated Torque <sup>1</sup>	Nm				1.63	}				
Rated Line Current <sup>14</sup>	Arms	11.7	9.4	6.8	5.4	3.9	2.9	2.3	1.7	
Max Efficiency	%				88					
No Load Speed (@ nominal voltage)	RPM	2517	2819	2616	2790	2013	1510	1162	872	
BEMF Constant Ke	V/kRPM	11.9	14.9	20.6	25.8	35.8	47.7	61.9	82.6	
Motor Speed Constant <b>Kv</b> (=1/Ke)	RPM/V	83.9	67.1	48.4	38.7	28.0	21.0	16.1	12.1	
Continuous Stall Torque <sup>1</sup>	Nm				2.00	C				
Continuous Stall Line Current (rms) <sup>1</sup>	Arms	14.3	11.5	8.3	6.6	4.8	3.6	2.8	2.1	
Peak Torque	Nm	6.00								
Max. Demagnetization Line Current	А	101	81	59	47	34	25	20	15	
Torque/Rms Line Current <b>Kt</b> <sup>4</sup>	Nm/Arms	0.139	0.174	0.241	0.302	0.418	0.558	0.724	0.966	
Resistance (terminal-to-terminal)	mOhm	91	139	268	413	760	1391	2246	4138	
Inductance (terminal-to-terminal)	μΗ	81	127	244	381	732	1300	2195	3901	
Back EMF (@1000 RPM terminal-to-terminal)	Vrms	8.4	10.5	14.6	18.2	25.3	33.7	43.8	58.4	
Thermal Resistance (stator/rotor to ambient)'	°C/W				1.91					
Thermal Resistance Winding-Housing	°C/W				0.70	)				
Max. Winding Temperature	°C				160	)				
Number of Pole Pairs					15					
Weight	kg				0.69	9				
Rotor Inertia - Large I.D.	kgm²*E-6				377	7				
Rotor Inertia - Small I.D.	kgm²*E-6				388	3				
Mechanical Time Constant	ms				1.8					
Electrical Time Constant	ms				0.9					
Motor Constant <b>Km</b>	Nm/ sqrt(W)	0.2%6								

#### (1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected.

(4) Line currents are the AC currents running into the three terminals of the stator.



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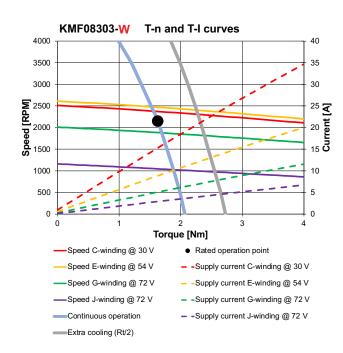
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SPECIFICATIONS					KMF OS	303					
Winding Identification <sup>3</sup>		С	D	Е	F	G	н	J	к		
Cogging Torque (typical, peak to peak)	Nm				0.04	41					
Drag Torque	Nm				0.04	12					
Viscous Damping	Nm/RPM				2.3E-	05					
Thermal Time Constant of Winding Only	S	16									
Adiabatic Heating of Winding at Peak Torque	K/s				6						
Rotor Inner Diameter [V] <sup>2</sup>	mm				51						
Rotor Inner Diameter [W] <sup>2</sup>	mm				20						
Rotor Outer Diameter [Z] <sup>2</sup>	mm				83.9	9					
Stator Inner Diameter [Y] <sup>2</sup>	mm				45.	ō					
Total Height [X] <sup>2</sup>	mm	42.5									
Motor Lead Wire AWG Size		12	12	14	14	20	20	20	20		

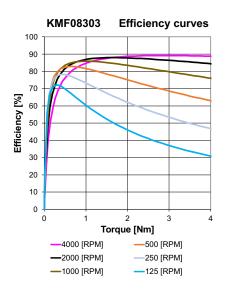
(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected. (4) Line currents are the AC currents running into the three terminals of the stator.

### PERFORMANCE









**Brushless DC Outer-Rotor Motors** 

SPECIFICATIONS					KMF O	95 01				
Winding Identification <sup>3</sup>		С	D	Е	F	G	н	J	к	
Nominal Supply Voltage DC Link	Volt	18	24	36	42	60	72	72	72	
Rated Output Power <sup>1</sup>	Watt	291	312	338	315	325	292	222	164	
Rated Speed	RPM	3019	3233	3510	3270	3369	3027	2298	1698	
Rated Torque <sup>1</sup>	Nm				0.9	2				
Rated Line Current <sup>14</sup>	Arms	13.8	11.0	7.9	6.4	4.6	3.4	2.6	2.0	
Max Efficiency	%				88		-		-	
No Load Speed (@ nominal voltage)	RPM	3149	3359	3637	3394	3499	3149	2424	1818	
BEMF Constant Ke	V/kRPM	5.7	7.1	9.9	12.4	17.1	22.9	29.7	39.6	
Motor Speed Constant Kv (=1/Ke)	RPM/V	175.0	140.0	101.0	80.8	58.3	43.7	33.7	25.3	
Continuous Stall Torque <sup>1</sup>	Nm				1.15	)				
Continuous Stall Line Current (rms) <sup>1</sup>	Arms	17.2	13.8	9.9	7.9	5.7	4.3	3.3	2.5	
Peak Torque	Nm	3.00								
Max. Demagnetization Line Current	А	106	85	61	49	35	26	20	15	
Torque/Rms Line Current <b>Kt</b> <sup>4</sup>	Nm/Arms	0.067	0.084	0.116	0.145	0.201	0.267	0.347	0.463	
Resistance (terminal-to-terminal)	mOhm	44	67	129	197	398	666	1159	1963	
Inductance (terminal-to-terminal)	μΗ	35	54	104	163	312	555	937	1666	
Back EMF (@1000 RPM terminal-to-terminal)	Vrms	4.0	5.1	7.0	8.8	12.1	16.2	21.0	28.0	
Thermal Resistance (stator/rotor to ambient)'	°C/W				1.83	3				
Thermal Resistance Winding-Housing	°C/W				1.60	)				
Max. Winding Temperature	°C				160	)				
Number of Pole Pairs					15					
Weight	kg				0.4	5				
Rotor Inertia - Large I.D.	kgm²*E-6				348	3				
Rotor Inertia - Small I.D.	kgm²*E-6				360	6				
Mechanical Time Constant	ms				3.4	ļ.				
Electrical Time Constant	ms				0.8	3				
Motor Constant <b>Km</b>	Nm/ sqrt(W)	0.264								

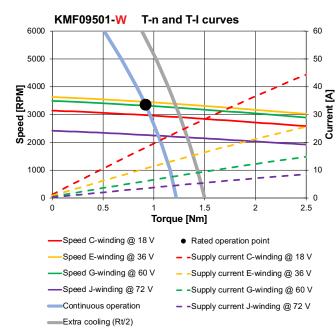
SPECIFICATIONS					KMF OS	95 01					
Winding Identification <sup>3</sup>		С	D	E	F	G	Н	J	К		
Cogging Torque (typical, peak to peak)	Nm	0.023									
Drag Torque	Nm	0.022									
Viscous Damping	Nm/RPM	1.5E-05									
Thermal Time Constant of Winding Only	S	28									
Adiabatic Heating of Winding at Peak Torque	K/s	5									
Rotor Inner Diameter [V] <sup>2</sup>	mm				58						
Rotor Inner Diameter [W] <sup>2</sup>	mm				20						
Rotor Outer Diameter [Z] <sup>2</sup>	mm				95.2	2					
Stator Inner Diameter [Y] <sup>2</sup>	mm	54.0									
Total Height [X] <sup>2</sup>	mm	28.0									
Motor Lead Wire AWG Size		12 12 14 14 20 20 20 2									

(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected.

(4) Line currents are the AC currents running into the three terminals of the stator.

### PERFORMANCE



(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected.

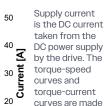
(4) Line currents are the AC currents running into the three terminals of the stator.



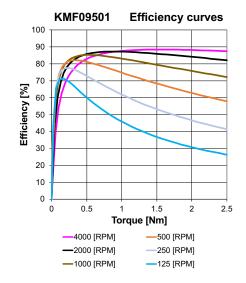
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assuming a FOC drive is used.





**Brushless DC Outer-Rotor Motors** 

SPECIFICATIONS					KMF OS	95 02					
Winding Identification <sup>3</sup>		С	D	Е	F	G	Н	J	К		
Nominal Supply Voltage DC Link	Volt	30	36	48	60	72	72	72	72		
Rated Output Power <sup>1</sup>	Watt	499	479	460	460	395	293	220	161		
Rated Speed	RPM	2646	2539	2439	2441	2096	1552	1169	857		
Rated Torque <sup>1</sup>	Nm	1.80									
Rated Line Current <sup>14</sup>	Arms	14.1 11.3 8.1 6.5 4.7 3.5 2.7 2.4									
Max Efficiency	%	89									
No Load Speed (@ nominal voltage)	RPM	2747	2637	2538	2538	2198	1648	1269	952		
BEMF Constant Ke	V/kRPM	10.9	13.7	18.9	23.6	32.8	43.7	56.7	75.7		
Motor Speed Constant Kv (=1/Ke)	RPM/V	91.6	73.3	52.9	42.3	30.5	22.9	17.6	13.2		
Continuous Stall Torque'	Nm	2.20									
Continuous Stall Line Current (rms) <sup>1</sup>	Arms	17.2	13.8	9.9	8.0	5.7	4.3	3.3	2.5		
Peak Torque	Nm	6.00									
Max. Demagnetization Line Current	А	111 89 64 51 37 28 21									
Torque/Rms Line Current <b>Kt</b> <sup>4</sup>	Nm/Arms	0.128	0.160	0.221	0.277	0.383	0.511	0.664	0.885		
Resistance (terminal-to-terminal)	mOhm	64	97	188	288	578	973	1699	2884		
Inductance (terminal-to-terminal)	μΗ	63	99	189	296	568	1010	1704	3029		
Back EMF (@1000 RPM terminal-to-terminal)	Vrms	7.7	9.7	13.4	16.7	23.2	30.9	40.1	53.5		
Thermal Resistance (stator/rotor to ambient)'	°C/W				1.62	2					
Thermal Resistance Winding-Housing	°C/W				0.80	C					
Max. Winding Temperature	°C				160	)					
Number of Pole Pairs					15						
Weight	kg				0.6	9					
Rotor Inertia - Large I.D.	kgm²*E-6				494	4					
Rotor Inertia - Small I.D.	kgm²*E-6	5 513									
Mechanical Time Constant	ms	1.9									
Electrical Time Constant	ms	1.0									
Motor Constant <b>Km</b>	Nm/ sqrt(W)				0.41	8					

#### (1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected.

(4) Line currents are the AC currents running into the three terminals of the stator.



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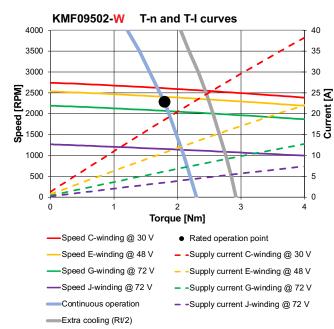
SPECIFICATIONS					KMF OS	95 02				
Winding Identification <sup>3</sup>		С	D	Е	F	G	н	J	к	
Cogging Torque (typical, peak to peak)	Nm	0.045								
Drag Torque	Nm	0.045								
Viscous Damping	Nm/RPM	3.0E-05								
Thermal Time Constant of Winding Only	S	20								
Adiabatic Heating of Winding at Peak Torque	K/s	5								
Rotor Inner Diameter [V] <sup>2</sup>	mm				58					
Rotor Inner Diameter [W] <sup>2</sup>	mm				20					
Rotor Outer Diameter [Z] <sup>2</sup>	mm				95.2	2				
Stator Inner Diameter [Y] <sup>2</sup>	mm	54.0								
Total Height [X] <sup>2</sup>	mm	36.5								
Motor Lead Wire AWG Size		12 12 14 14 20 20 20 2								

(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

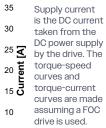
(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected.

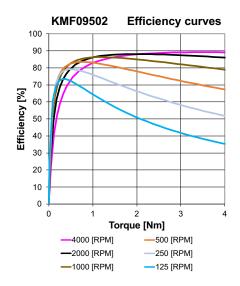
(4) Line currents are the AC currents running into the three terminals of the stator.

### PERFORMANCE











**Brushless DC Outer-Rotor Motors** 

SPECIFICATIONS					KMF OS	95 03					
Winding Identification <sup>3</sup>		С	D	Е	F	G	Н	J	к		
Nominal Supply Voltage DC Link	Volt	36	42	60	72	72	72	72	72		
Rated Output Power <sup>1</sup>	Watt	585 544 562 539 382 281 210									
Rated Speed	RPM	2215	2063	2129	2042	1446	1066	798	580		
Rated Torque <sup>1</sup>	Nm	2.52									
Rated Line Current <sup>14</sup>	Arms	13.8 11.0 8.0 6.4 4.6 3.4 2.7 2.									
Max Efficiency	%	89									
No Load Speed (@ nominal voltage)	RPM	2305	2152	2218	2130	1537	1153	887	666		
BEMF Constant Ke	V/kRPM	15.6	19.5	27.0	33.8	46.8	62.5	81.1	108.2		
Motor Speed Constant Kv (=1/Ke)	RPM/V	64.0 51.2 37.0 29.6 21.3 16.0 12.3 9									
Continuous Stall Torque <sup>1</sup>	Nm	3.16									
Continuous Stall Line Current (rms) <sup>1</sup>	Arms	17.3	13.8	10.0	8.0	5.8	4.3	3.3	2.5		
Peak Torque	Nm	9.00									
Max. Demagnetization Line Current	А	116 93 67 54 39 29 22									
Torque/Rms Line Current <b>Kt</b> <sup>4</sup>	Nm/Arms	0.183	0.228	0.316	0.395	0.548	0.731	0.949	1.265		
Resistance (terminal-to-terminal)	mOhm	83	128	247	379	758	1280	2240	3805		
Inductance (terminal-to-terminal)	μH	93	145	279	436	837	1489	2512	4466		
Back EMF (@1000 RPM terminal-to-terminal)	Vrms	11.0	13.8	19.1	23.9	33.1	44.2	57.4	76.5		
Thermal Resistance (stator/rotor to ambient)'	°C/W				1.46	6					
Thermal Resistance Winding-Housing	°C/W				0.5	3					
Max. Winding Temperature	°C				160	)					
Number of Pole Pairs					15						
Weight	kg				0.9	3					
Rotor Inertia - Large I.D.	kgm²*E-6				64	1					
Rotor Inertia - Small I.D.	kgm²*E-6	659									
Mechanical Time Constant	ms	1.6									
Electrical Time Constant	ms	1.1									
Motor Constant <b>Km</b>	Nm/ sqrt(W)				0.52	21					

(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected.

(4) Line currents are the AC currents running into the three terminals of the stator.



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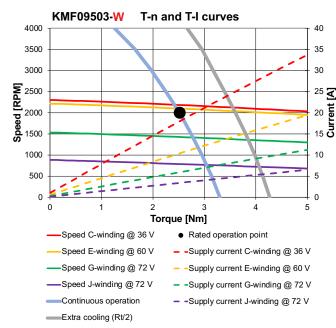
SPECIFICATIONS					KMF OS	95 03					
Winding Identification <sup>3</sup>		С	D	Е	F	G	н	J	К		
Cogging Torque (typical, peak to peak)	Nm	0.063									
Drag Torque	Nm	0.056									
Viscous Damping	Nm/RPM	4.0E-05									
Thermal Time Constant of Winding Only	S	18									
Adiabatic Heating of Winding at Peak Torque	K/s	6									
Rotor Inner Diameter [V] <sup>2</sup>	mm				58						
Rotor Inner Diameter [W] <sup>2</sup>	mm				20						
Rotor Outer Diameter [Z] <sup>2</sup>	mm				95.	2					
Stator Inner Diameter [Y] <sup>2</sup>	mm	54.0									
Total Height [X] <sup>2</sup>	mm	45.5									
Motor Lead Wire AWG Size		12 12 14 14 20 20 20									

(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

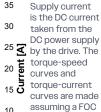
(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected.

(4) Line currents are the AC currents running into the three terminals of the stator.

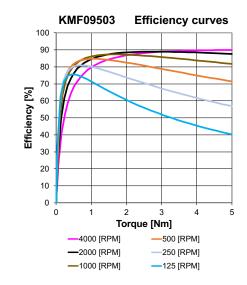
### PERFORMANCE







drive is used.





**Brushless DC Outer-Rotor Motors** 

SPECIFICATIONS					KMF 10	09 01					
Winding Identification <sup>3</sup>		С	D	E	F	G	н	J	К		
Nominal Supply Voltage DC Link	Volt	24	30	42	54	72	72	72	72		
Rated Output Power <sup>1</sup>	Watt	439	440	444	458	441	327	249	184		
Rated Speed	RPM	2931	2935	2966	3056	2942	2183	1666	1225		
Rated Torque <sup>1</sup>	Nm	1.43									
Rated Line Current <sup>14</sup>	Arms	15.4 12.3 8.9 7.1 5.1 3.9 3.0 2.2									
Max Efficiency	%	89									
No Load Speed (@ nominal voltage)	RPM	3028	3028	3059	3146	3028	2271	1748	1311		
BEMF Constant Ke	V/kRPM	7.9	9.9	13.7	17.2	23.8	31.7	41.2	54.9		
Motor Speed Constant Kv (=1/Ke)	RPM/V	126.1 100.9 72.8 58.3 42.0 31.5 24.3 18									
Continuous Stall Torque <sup>1</sup>	Nm	1.80									
Continuous Stall Line Current (rms) <sup>1</sup>	Arms	19.4	15.5	11.2	9.0	6.5	4.9	3.7	2.8		
Peak Torque	Nm	4.53									
Max. Demagnetization Line Current	А	115 92 67 53 38 29 22									
Torque/Rms Line Current <b>Kt</b> <sup>4</sup>	Nm/Arms	0.093	0.116	0.161	0.201	0.278	0.371	0.482	0.642		
Resistance (terminal-to-terminal)	mOhm	40	61	117	178	323	586	933	1723		
Inductance (terminal-to-terminal)	μΗ	41	64	124	193	371	659	1112	1978		
Back EMF (@1000 RPM terminal-to-terminal)	Vrms	5.6	7.0	9.7	12.1	16.8	22.4	29.1	38.8		
Thermal Resistance (stator/rotor to ambient)'	°C/W				1.39	9					
Thermal Resistance Winding-Housing	°C/W				1.22	2					
Max. Winding Temperature	°C				160	)					
Number of Pole Pairs					15						
Weight	kg				0.6	9					
Rotor Inertia - Large I.D.	kgm²*E-6				783	3					
Rotor Inertia - Small I.D.	kgm²*E-6	822									
Mechanical Time Constant	ms	3.7									
Electrical Time Constant	ms	1.0									
Motor Constant <b>Km</b>	Nm/ sqrt(W)				0.39	)2					

(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected.

(4) Line currents are the AC currents running into the three terminals of the stator.



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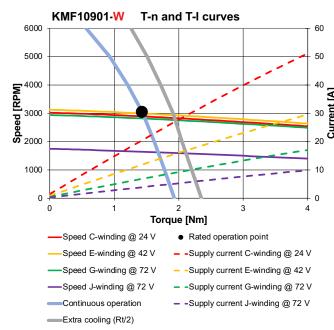
SPECIFICATIONS					KMF 10	9 01				
Winding Identification <sup>3</sup>		С	D	Е	F	G	н	J	к	
Cogging Torque (typical, peak to peak)	Nm	0.036								
Drag Torque	Nm	0.034								
Viscous Damping	Nm/RPM	2.5E-05								
Thermal Time Constant of Winding Only	S	32								
Adiabatic Heating of Winding at Peak Torque	K/s	3								
Rotor Inner Diameter [V] <sup>2</sup>	mm				67					
Rotor Inner Diameter [W] <sup>2</sup>	mm				20					
Rotor Outer Diameter [Z] <sup>2</sup>	mm				109.	7				
Stator Inner Diameter [Y] <sup>2</sup>	mm	62.5								
Total Height [X] <sup>2</sup>	mm	32.0								
Motor Lead Wire AWG Size		12 12 14 14 20 20 20 2								

(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

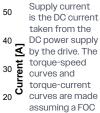
(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected.

(4) Line currents are the AC currents running into the three terminals of the stator.

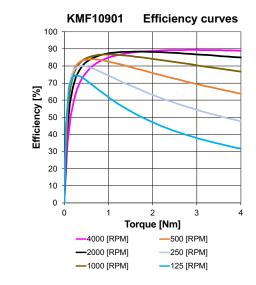
### PERFORMANCE







drive is used.





**Brushless DC Outer-Rotor Motors** 

SPECIFICATIONS					KMF 10	9 02					
Winding Identification <sup>3</sup>		С	D	Е	F	G	Н	J	К		
Nominal Supply Voltage DC Link	Volt	30	42	54	72	72	72	72	72		
Rated Output Power <sup>1</sup>	Watt	563	634	587	628	449	331	251	183		
Rated Speed	RPM	1901	2141	1980	2119	1514	1117	848	617		
Rated Torque <sup>1</sup>	Nm	2.83									
Rated Line Current <sup>14</sup>	Arms	15.9 12.8 9.2 7.4 5.3 4.0 3.1 2									
Max Efficiency	%	89									
No Load Speed (@ nominal voltage)	RPM	1976	2213	2053	2190	1581	1186	913	684		
BEMF Constant Ke	V/kRPM	15.2	19.0	26.3	32.9	45.5	60.7	78.9	105.2		
Motor Speed Constant Kv (=1/Ke)	RPM/V	65.9	52.7	38.0	30.4	22.0	16.5	12.7	9.5		
Continuous Stall Torque <sup>1</sup>	Nm	3.50									
Continuous Stall Line Current (rms) <sup>1</sup>	Arms	19.7	15.8	11.4	9.1	6.6	4.9	3.8	2.8		
Peak Torque	Nm	9.06									
Max. Demagnetization Line Current	А	120 96 69 56 40 30 23									
Torque/Rms Line Current <b>Kt</b> <sup>4</sup>	Nm/Arms	0.178	0.222	0.308	0.384	0.533	0.710	0.923	1.230		
Resistance (terminal-to-terminal)	mOhm	58	88	171	260	467	855	1367	2531		
Inductance (terminal-to-terminal)	μΗ	72	113	217	339	652	1159	1955	3476		
Back EMF (@1000 RPM terminal-to-terminal)	Vrms	10.7	13.4	18.6	23.2	32.2	42.9	55.8	74.4		
Thermal Resistance (stator/rotor to ambient) <sup>1</sup>	°C/W				1.23	3					
Thermal Resistance Winding-Housing	°C/W				0.6	1					
Max. Winding Temperature	°C				160	)					
Number of Pole Pairs					15						
Weight	kg				1.07	7					
Rotor Inertia - Large I.D.	kgm²*E-6	5 1108									
Rotor Inertia - Small I.D.	kgm²*E-6	6 1147									
Mechanical Time Constant	ms	2.0									
Electrical Time Constant	ms				1.2						
Motor Constant <b>Km</b>	Nm/ sqrt(W)				0.62	22					

(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected.

(4) Line currents are the AC currents running into the three terminals of the stator.



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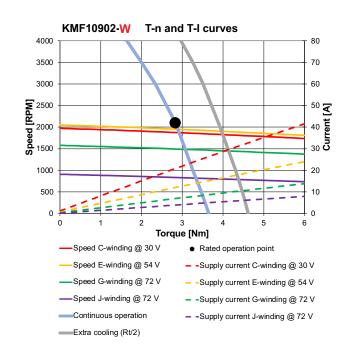
SPECIFICATIONS					KMF 10	9 02				
Winding Identification <sup>3</sup>		С	D	Е	F	G	н	J	к	
Cogging Torque (typical, peak to peak)	Nm	0.071								
Drag Torque	Nm	0.065								
Viscous Damping	Nm/RPM	5.2E-05								
Thermal Time Constant of Winding Only	S	23								
Adiabatic Heating of Winding at Peak Torque	K/s	4								
Rotor Inner Diameter [V] <sup>2</sup>	mm				67					
Rotor Inner Diameter [W] <sup>2</sup>	mm				20					
Rotor Outer Diameter [Z] <sup>2</sup>	mm				109.	.7				
Stator Inner Diameter [Y] <sup>2</sup>	mm	62.5								
Total Height [X] <sup>2</sup>	mm	43.0								
Motor Lead Wire AWG Size		12 12 14 14 20 20 20 2								

(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

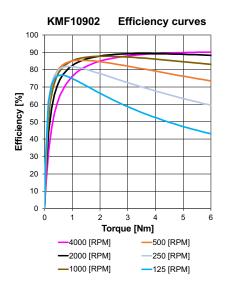
(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected.

(4) Line currents are the AC currents running into the three terminals of the stator.

#### PERFORMANCE









**Brushless DC Outer-Rotor Motors** 

SPECIFICATIONS					KMF 10	9 03						
Winding Identification <sup>3</sup>		С	D	E	F	G	Н	J	к			
Nominal Supply Voltage DC Link	Volt	42	54	72	72	72	72	72	72			
Rated Output Power'	Watt	761	785	754	598	426	313	237	171			
Rated Speed	RPM	1864	1921	1845	1465	1044	766	579	417			
Rated Torque <sup>1</sup>	Nm	3.90										
Rated Line Current <sup>14</sup>	Arms	15.3	15.3 12.3 8.8 7.1 5.1 3.8 2.9 2.2									
Max Efficiency	%	90										
No Load Speed (@ nominal voltage)	RPM	1930	1985	1910	1528	1103	827	637	477			
BEMF Constant Ke	V/kRPM	21.8	27.2	37.7	47.1	65.3	87.1	113.1	150.8			
Motor Speed Constant Kv (=1/Ke)	RPM/V	45.9	36.8	26.5	21.2	15.3	11.5	8.8	6.6			
Continuous Stall Torque <sup>1</sup>	Nm	4.80										
Continuous Stall Line Current (rms) <sup>1</sup>	Arms	18.9	15.1	10.9	8.7	6.3	4.7	3.6	2.7			
Peak Torque	Nm	13.59										
Max. Demagnetization Line Current	А	126 101 73 58 42 31 24										
Torque/Rms Line Current <b>Kt</b> <sup>4</sup>	Nm/Arms	0.255	0.318	0.441	0.551	0.764	1.018	1.323	1.764			
Resistance (terminal-to-terminal)	mOhm	76	115	224	343	612	1125	1801	3339			
Inductance (terminal-to-terminal)	μΗ	107	167	320	500	961	1708	2882	5124			
Back EMF (@1000 RPM terminal-to-terminal)	Vrms	15.4	19.2	26.7	33.3	46.2	61.6	80.0	106.6			
Thermal Resistance (stator/rotor to ambient)'	°C/W				1.11							
Thermal Resistance Winding-Housing	°C/W				0.4	.1						
Max. Winding Temperature	°C				160	)						
Number of Pole Pairs					15							
Weight	kg				1.48	5						
Rotor Inertia - Large I.D.	kgm²*E-6				143	2						
Rotor Inertia - Small I.D.	kgm²*E-6	6 1471										
Mechanical Time Constant	ms	1.7										
Electrical Time Constant	ms	1.4										
Motor Constant <b>Km</b>	Nm/ sqrt(W)				0.77	'8						

(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected.

(4) Line currents are the AC currents running into the three terminals of the stator.



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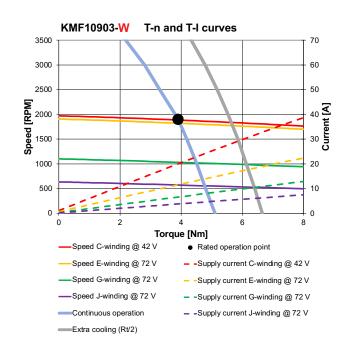
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SPECIFICATIONS					KMF 10	9 03				
Winding Identification <sup>3</sup>		С	D	Е	F	G	Н	J	к	
Cogging Torque (typical, peak to peak)	Nm	0.098								
Drag Torque	Nm	0.081								
Viscous Damping	Nm/RPM	7.5E-05								
Thermal Time Constant of Winding Only	S	21								
Adiabatic Heating of Winding at Peak Torque	K/s	4								
Rotor Inner Diameter [V] <sup>2</sup>	mm				67					
Rotor Inner Diameter [W] <sup>2</sup>	mm				20					
Rotor Outer Diameter [Z] <sup>2</sup>	mm				109.	.7				
Stator Inner Diameter [Y] <sup>2</sup>	mm				62.	5				
Total Height [X] <sup>2</sup>	mm	54.0								
Motor Lead Wire AWG Size		12 12 14 14 20 20 20 2								

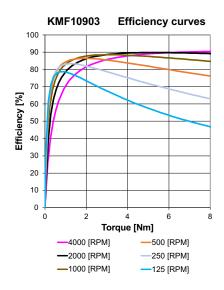
(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected. (4) Line currents are the AC currents running into the three terminals of the stator.

#### PERFORMANCE









**Brushless DC Outer-Rotor Motors** 

SPECIFICATIONS		KMF 125 01							
Winding Identification <sup>3</sup>		С	D	Е	F	G	Н	J	К
Nominal Supply Voltage DC Link	Volt	30	36	54	72	72	72	72	72
Rated Output Power'	Watt	689	662	718	767	548	408	310	229
Rated Speed	RPM	2875	2760	2994	3200	2286	1701	1291	954
Rated Torque <sup>1</sup>	Nm				2.29	9			
Rated Line Current <sup>14</sup>	Arms	19.3	15.4	11.1	8.9	6.4	4.8	3.7	2.8
Max Efficiency	%				90				
No Load Speed (@ nominal voltage)	RPM	2953	2835	3069	3273	2362	1772	1364	1023
BEMF Constant Ke	V/kRPM	10.2	12.7	17.6	22.0	30.5	40.6	52.8	70.4
Motor Speed Constant <b>Kv</b> (=1/Ke)	RPM/V	98.4	78.7	56.8	45.5	32.8	24.6	18.9	14.2
Continuous Stall Torque <sup>1</sup>	Nm				3.10	)			
Continuous Stall Line Current (rms) <sup>1</sup>	Arms	26.1	20.9	15.1	12.0	8.7	6.5	5.0	3.8
Peak Torque	Nm				6.8	3	-		
Max. Demagnetization Line Current	А	136	108	78	63	45	34	26	20
Torque/Rms Line Current <b>Kt</b> <sup>4</sup>	Nm/Arms	0.119	0.149	0.206	0.257	0.356	0.475	0.617	0.823
Resistance (terminal-to-terminal)	mOhm	33	50	96	148	293	483	845	1414
Inductance (terminal-to-terminal)	μΗ	46	71	137	214	411	731	1233	2192
Back EMF (@1000 RPM terminal-to-terminal)	Vrms	7.2	9.0	12.4	15.6	21.6	28.7	37.3	49.8
Thermal Resistance (stator/rotor to ambient)'	°C/W				1.06	6			
Thermal Resistance Winding-Housing	°C/W				0.9	2			
Max. Winding Temperature	°C				160	)			
Number of Pole Pairs					15				
Weight	kg				0.9	4			
Rotor Inertia - Large I.D.	kgm²*E-6				133	8			
Rotor Inertia - Small I.D.	kgm²*E-6				1410	)			
Mechanical Time Constant	ms	3.2							
Electrical Time Constant	ms				1.4				
Motor Constant <b>Km</b>	Nm/ sqrt(W)				0.54	16			

(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected.

(4) Line currents are the AC currents running into the three terminals of the stator.



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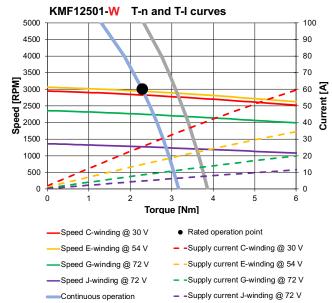
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SPECIFICATIONS			KMF 125 01								
Winding Identification <sup>3</sup>		C D E F G H J									
Cogging Torque (typical, peak to peak)	Nm	0.057									
Drag Torque	Nm	0.056									
Viscous Damping	Nm/RPM				4.2E-	05					
Thermal Time Constant of Winding Only	S	36									
Adiabatic Heating of Winding at Peak Torque	K/s	2									
Rotor Inner Diameter [V] <sup>2</sup>	mm				77						
Rotor Inner Diameter [W] <sup>2</sup>	mm	26									
Rotor Outer Diameter [Z] <sup>2</sup>	mm	125.2									
Stator Inner Diameter [Y] <sup>2</sup>	mm	73.0									
Total Height [X] <sup>2</sup>	mm	33.5									
Motor Lead Wire AWG Size		12 12 14 14 20 20 20 2							20		

(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

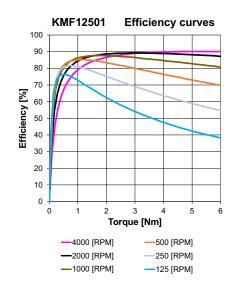
(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected. (4) Line currents are the AC currents running into the three terminals of the stator.

#### PERFORMANCE



Extra cooling (Rt/2)







**Brushless DC Outer-Rotor Motors** 

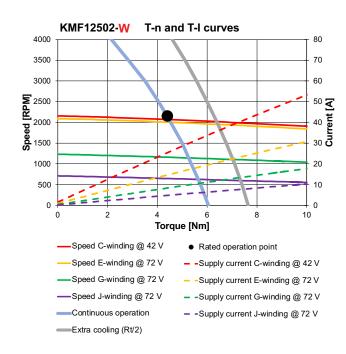
SPECIFICATIONS					KMF 125 02					
Winding Identification <sup>3</sup>		С	D	Е	F	G	Н	J	К	
Nominal Supply Voltage DC Link	Volt	42	54	72	72	72	72	72	72	
Rated Output Power <sup>1</sup>	Watt	969	998	959	763	542	402	303	222	
Rated Speed	RPM	2102	2166	2082	1655	1177	872	657	482	
Rated Torque <sup>1</sup>	Nm				4.4	C				
Rated Line Current <sup>14</sup>	Arms	19.4	15.5	11.2	8.9	6.5	4.8	3.7	2.8	
Max Efficiency	%				90					
No Load Speed (@ nominal voltage)	RPM	2161	2223	2139	1711	1235	926	713	535	
BEMF Constant Ke	V/kRPM	19.4	24.3	33.7	42.1	58.3	77.7	101.0	134.7	
Motor Speed Constant Kv (=1/Ke)	RPM/V	51.4	41.2	29.7	23.8	17.1	12.9	9.9	7.4	
Continuous Stall Torque <sup>1</sup>	Nm				5.80	C				
Continuous Stall Line Current (rms) <sup>1</sup>	Arms	25.5	20.4	14.7	11.8	8.5	6.4	4.9	3.7	
Peak Torque	Nm				13.6	7				
Max. Demagnetization Line Current	А	142	113	82	65	47	35	27	20	
Torque/Rms Line Current <b>Kt</b> <sup>4</sup>	Nm/Arms	0.227	0.284	0.394	0.492	0.682	0.909	1.181	1.575	
Resistance (terminal-to-terminal)	mOhm	48	73	140	215	424	704	1237	2076	
Inductance (terminal-to-terminal)	μΗ	83	130	249	389	747	1329	2242	3986	
Back EMF (@1000 RPM terminal-to-terminal)	Vrms	13.7	17.2	23.8	29.8	41.2	55.0	71.4	95.2	
Thermal Resistance (stator/rotor to ambient)'	°C/W				0.9	4				
Thermal Resistance Winding-Housing	°C/W				0.4	6				
Max. Winding Temperature	°C				160	)				
Number of Pole Pairs					15					
Weight	kg				1.47	7				
Rotor Inertia - Large I.D.	kgm²*E-6				190	6				
Rotor Inertia - Small I.D.	kgm²*E-6	1978								
Mechanical Time Constant	ms	1.8								
Electrical Time Constant	ms				1.7					
Motor Constant <b>Km</b>	Nm/ sqrt(W)				0.86	87				

SPECIFICATIONS			KMF 125 02								
Winding Identification <sup>3</sup>		C D E F G H J							к		
Cogging Torque (typical, peak to peak)	Nm	O.110									
Drag Torque	Nm	0.106									
Viscous Damping	Nm/RPM	8.4E-05									
Thermal Time Constant of Winding Only	S	27									
Adiabatic Heating of Winding at Peak Torque	K/s	3									
Rotor Inner Diameter [V] <sup>2</sup>	mm				77						
Rotor Inner Diameter [W] <sup>2</sup>	mm				26						
Rotor Outer Diameter [Z] <sup>2</sup>	mm	125.2									
Stator Inner Diameter [Y] <sup>2</sup>	mm	73.0									
Total Height [X] <sup>2</sup>	mm	46.0									
Motor Lead Wire AWG Size		12 12 14 14 20 20 20 2							20		

(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

(3) Windings C, D, G and H are delta connected, windings E, F, J and K are wye connected. (4) Line currents are the AC currents running into the three terminals of the stator.

### PERFORMANCE



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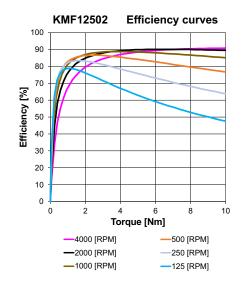
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**Brushless DC Outer-Rotor Motors** 

SPECIFICATIONS		KMF 125 03							
Winding Identification <sup>3</sup>		С	D	Е	F	G	Н	J	к
Nominal Supply Voltage DC Link	Volt	54	72	72	72	72	72	72	72
Rated Output Power <sup>1</sup>	Watt	1245	1331	951	754	534	394	295	214
Rated Speed	RPM	1887	2018	1442	1143	810	598	447	325
Rated Torque <sup>1</sup>	Nm				6.3	0			
Rated Line Current <sup>14</sup>	Arms	19.4	15.5	11.2	8.9	6.5	4.8	3.7	2.8
Max Efficiency	%				91		-	-	
No Load Speed (@ nominal voltage)	RPM	1940	2070	1494	1195	862	647	498	373
BEMF Constant Ke	V/kRPM	27.8	34.8	48.2	60.3	83.5	111.3	144.6	192.8
Motor Speed Constant Kv (=1/Ke)	RPM/V	35.9	28.7	20.7	16.6	12.0	9.0	6.9	5.2
Continuous Stall Torque <sup>1</sup>	Nm				8.20	C			
Continuous Stall Line Current (rms) <sup>1</sup>	Arms	25.2	20.2	14.5	11.6	8.4	6.3	4.8	3.6
Peak Torque	Nm				20.5	0			
Max. Demagnetization Line Current	А	148	119	86	69	49	37	29	21
Torque/Rms Line Current <b>Kt</b> <sup>4</sup>	Nm/Arms	0.325	0.407	0.564	0.705	0.976	1.302	1.691	2.255
Resistance (terminal-to-terminal)	mOhm	62	96	183	283	554	924	1628	2738
Inductance (terminal-to-terminal)	μΗ	122	191	367	574	1102	1959	3305	5876
Back EMF (@1000 RPM terminal-to-terminal)	Vrms	19.7	24.6	34.1	42.6	59.0	78.7	102.3	136.3
Thermal Resistance (stator/rotor to ambient)'	°C/W				0.8	4			
Thermal Resistance Winding-Housing	°C/W				0.3	1			
Max. Winding Temperature	°C	160							
Number of Pole Pairs					15				
Weight	kg				1.99	9			
Rotor Inertia - Large I.D.	kgm²*E-6				243	7			
Rotor Inertia - Small I.D.	kgm²*E-6	2546							
Mechanical Time Constant	ms	1.4							
Electrical Time Constant	ms				2.0	)			
Motor Constant <b>Km</b>	Nm/ sqrt(W)				1.08	3			

(1) Assuming the stator-rotor set is mounted on a bracket with an aluminium flange diameter 1.5 times rotor diameter. (2) See the dimensions in the drawing (page 6).

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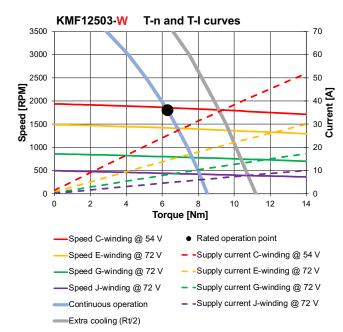
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SPECIFICATIONS			KMF 125 03								
Winding Identification <sup>3</sup>		C D E F G H J							к		
Cogging Torque (typical, peak to peak)	Nm	0.158									
Drag Torque	Nm	0.131									
Viscous Damping	Nm/RPM	1.2E-04									
Thermal Time Constant of Winding Only	S	24									
Adiabatic Heating of Winding at Peak Torque	K/s	3									
Rotor Inner Diameter [V] <sup>2</sup>	mm				77						
Rotor Inner Diameter [W] <sup>2</sup>	mm	26									
Rotor Outer Diameter [Z] <sup>2</sup>	mm	125.2									
Stator Inner Diameter [Y] <sup>2</sup>	mm	73.0									
Total Height [X] <sup>2</sup>	mm	57.5									
Motor Lead Wire AWG Size		12 12 14 14 20 20 20 20							20		

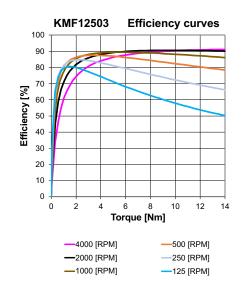
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#### PERFORMANCE



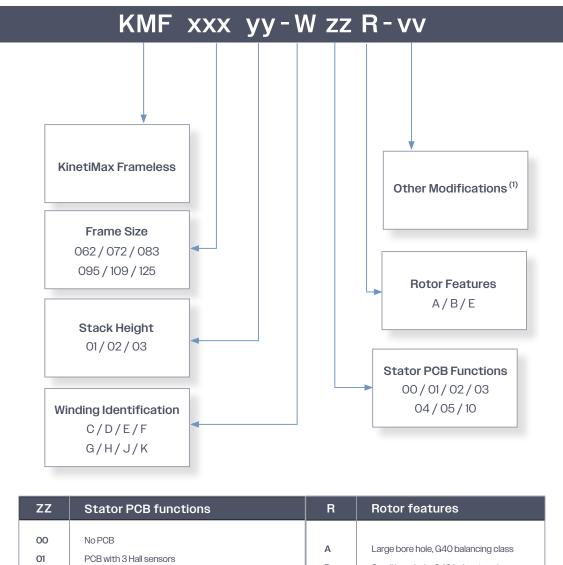






## **Brushless DC Outer-Rotor Motors**

## COMMERCIAL PART NUMBERING KMF HPD STATOR-ROTOR SETS



ZZ	Stator PCB functions	R	Rotor features
00 01 02 03 04 05 10	No PCB PCB with 3 Hall sensors PCB with 1 temperature sensor only PCB with 3 Hall sensors and 1 temperature sensor PCB with 3 temperature sensors only PCB with 3 Hall sensors and 3 temperature senors Starting with 1 are custom PCB's	A B E	Large bore hole, G40 balancing class Small bore hole, G40 balancing class Custom rotor or balancing

(1) Other modifications are meant custom added parts to stator or rotor like a stator bracket, other leadwires with connector or a rotor nave/shaft etc.



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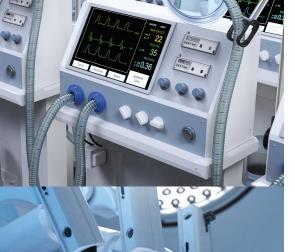
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## **APPLICATIONS**







## **Material Handling**

Automated material movement in factories and warehouses has gained significant traction in recent years. Robotic material handling carts, also known as Automated Guided Vehicles (AGVs), streamline material transport, making operations safer, faster, and more efficient with the help of advanced control and drive systems.

### Medical

We proudly supports life-saving medical technologies with reliable motors and drives used in ventilators, respirators, robotic surgery systems, air pumps, and dialysis machines. Our solutions provide the precision, efficiency, and durability needed for advanced surgical robots, synchronized air delivery systems, and accurate blood flow control in dialysis therapy.

### **Robotics**

Robots and collaborative robots (cobots) are becoming essential across industries, from surgical robots in healthcare to automated material handling in logistics. These technologies simplify operations and enhance efficiency. Our brushless DC motors and integrated electronics power a wide range of robotic applications, delivering precision and reliability.

### Pumps

Pumps and blowers are used in a variety of applications across the medical, laboratory, and industrial markets. Whether powering anesthesia breathing systems, dialysis machines, or laser scanners, brushless DC motors are essential for driving these pumps with quiet, efficient, and precise performance.



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